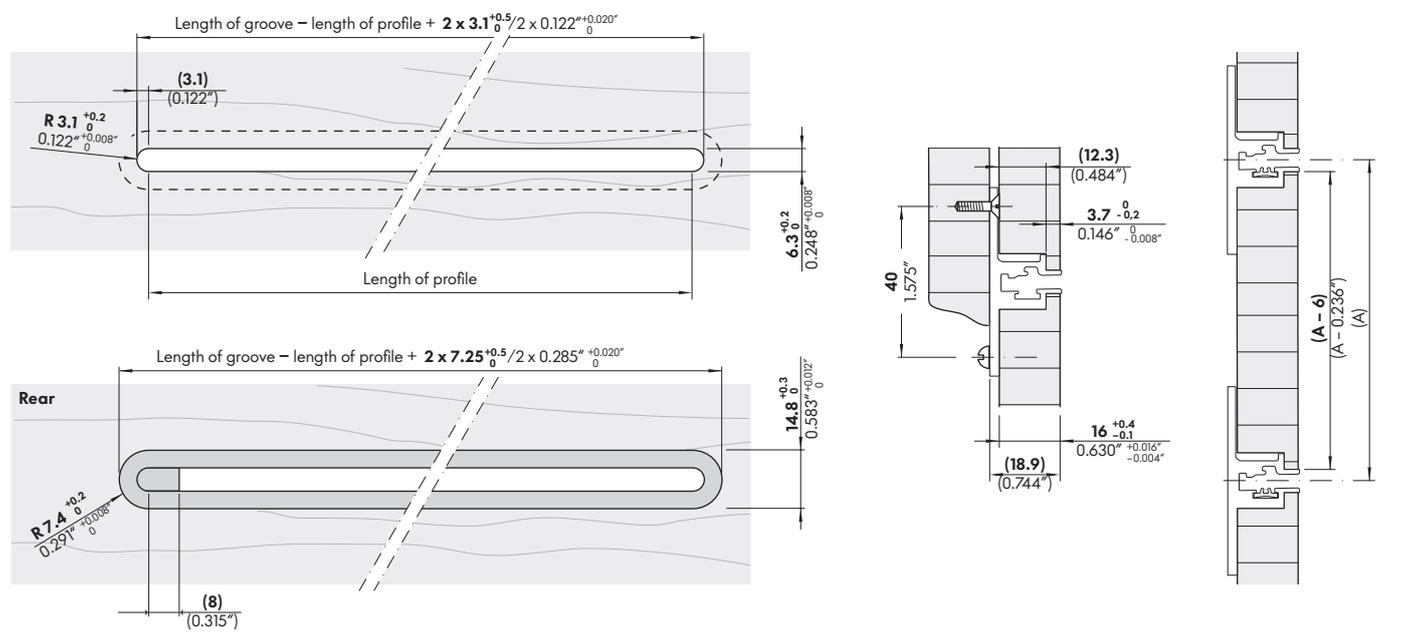
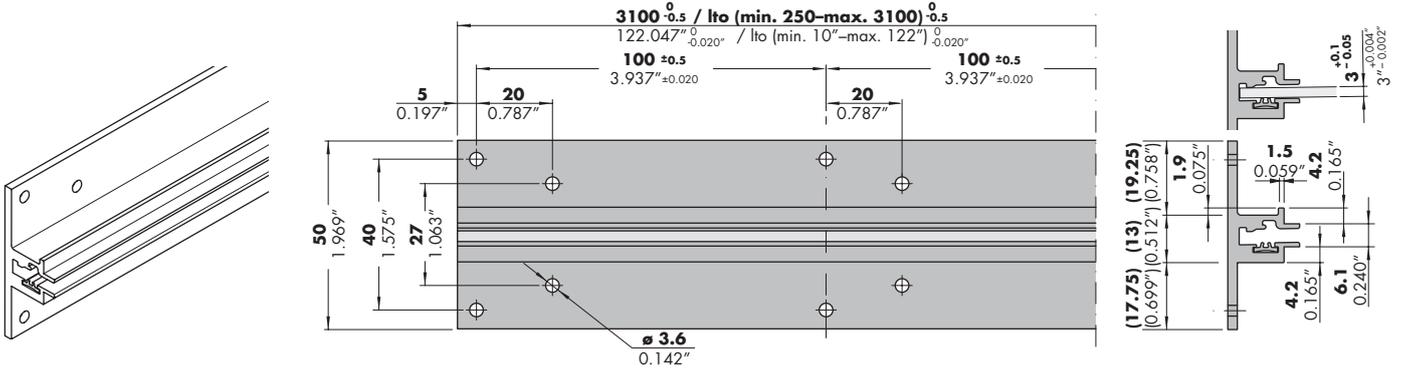


Invisible 3

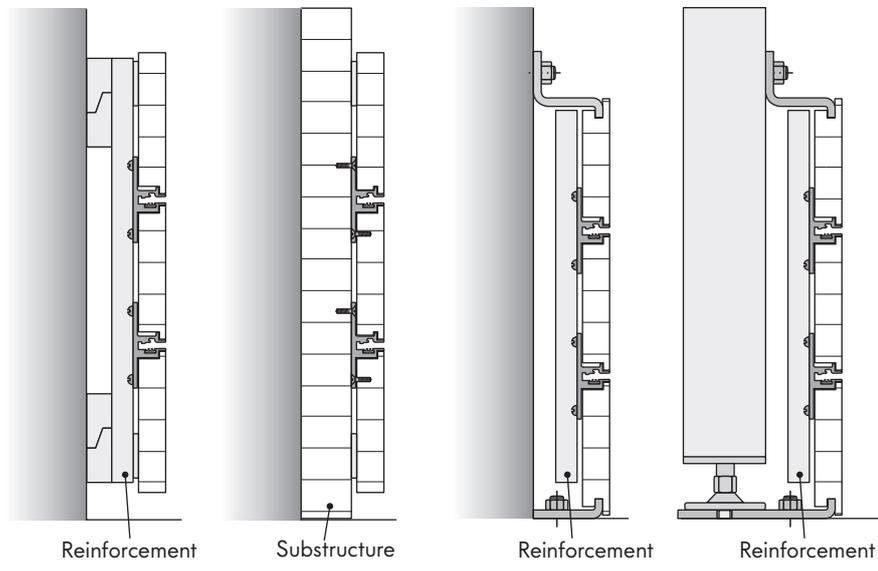
Assembly and operating instructions
USA & CANADA

visplay

Assembly dimensions / Layout - Invisible 3 profile for 16 mm wooden panel



Examples of fixation



Layout
 Panels and sub-structures must be toughened against bowing. Wooden ledges or angle sections are suitable for this purpose.

glued and screwed

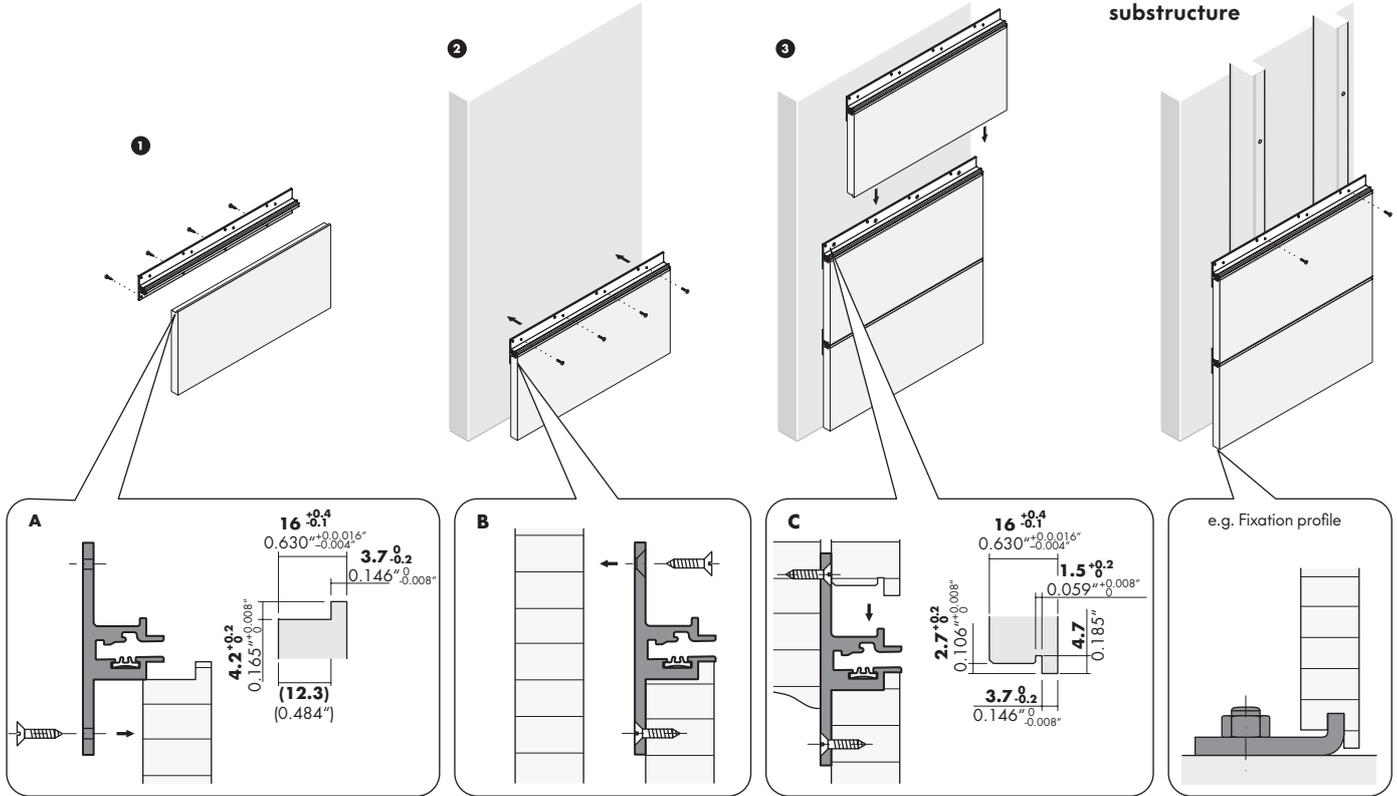
Assembly instructions

The following steps must be carried out when assembling the Invisible 3 profile for **16 mm/0.630"** wooden panel:

1. Screw first profile to the lowest panel from the rear using **3.5 x 15 mm/0.138" x 0.591"** wood screws - see »**A**« for edge contour.
2. Screw pre-mounted panel to substructure from the front. The indicated bore holes must be countersunk in the profile. The profile is screwed to the substructure using countersunk screws - see »**B**«.
3. All further profiles are to be pre-assembled according to steps 1 and 2, fitted to the lower profile and screwed together. See »**C**« for bottom panel groove.

Assembled directly onto the wall

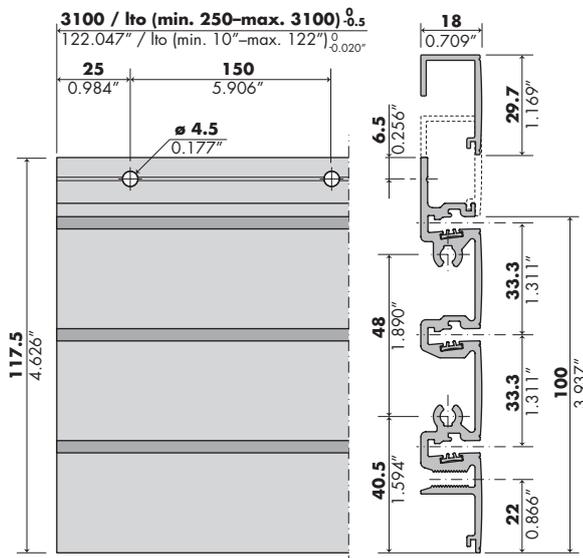
Assembled onto substructure



Assembly dimensions / Layout - Invisible 3 profile single sided

- Single sided (**18 mm/0.709"**) assembled on wooden panels
-

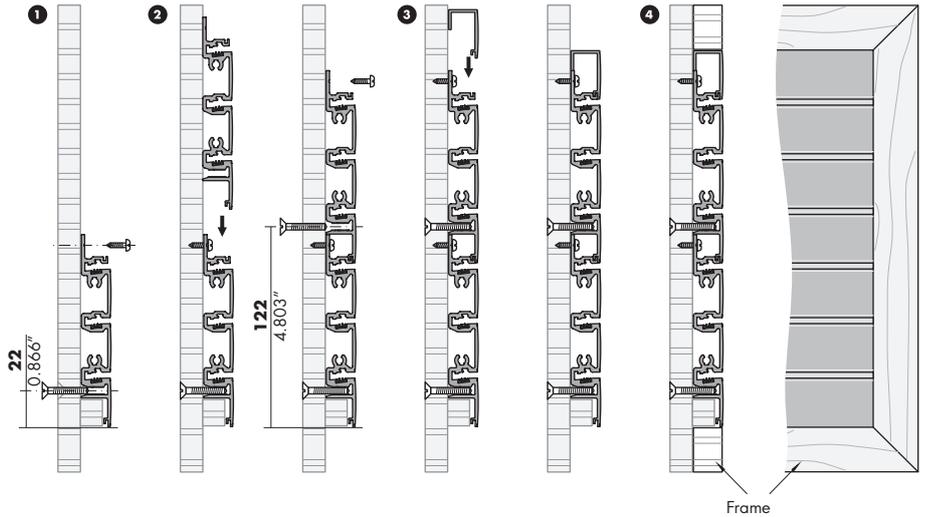
Invisible 3 profile single sided



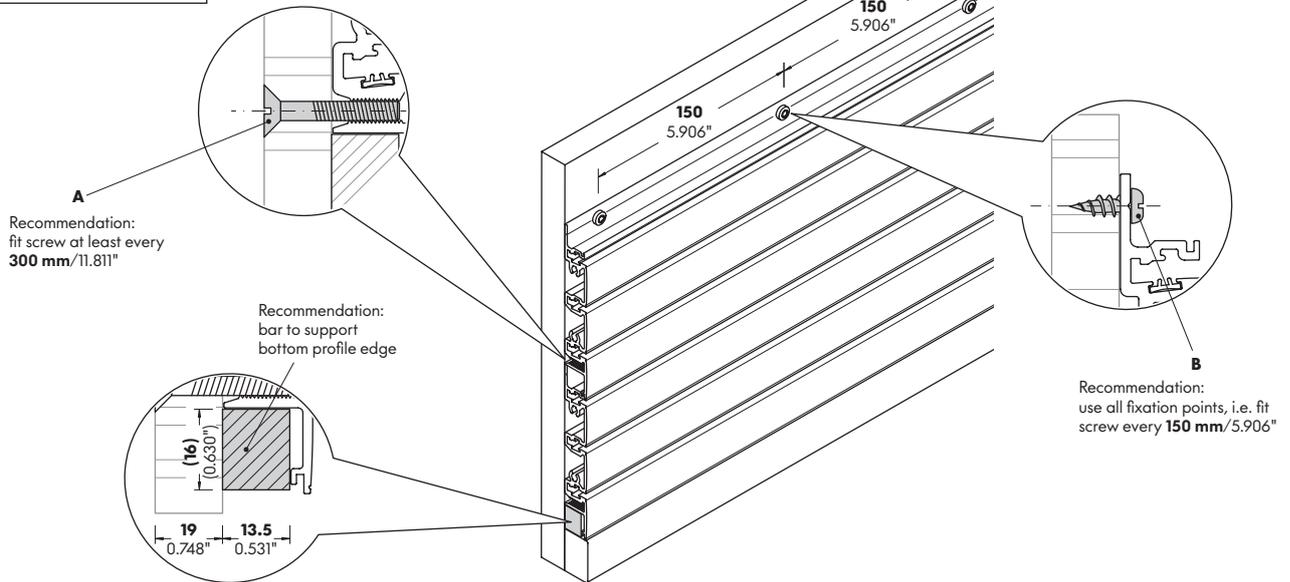
Assembly instructions Invisible 3 profile panels one-sided

The following steps must be carried out when assembling a one-sided profile:

1. Fasten the lowest profile to the wooden panel (min. **16 mm/0.630"**) from the front using a **4 x 15 mm/0.591"** screw and from the rear using a **M5 x 20 mm/0.787"** screw.
2. Insert a profile into the top of the bottom profile - making sure that the profile is correctly locked into place - and fasten to the wooden panel with 4 x **15 mm/0.591"** screw.
3. Insert Invisible 3 end profile - making sure that the profile is securely locked in place.
4. Attach frame to support panel.



- A** Countersunk screw M5 x 30 mm/1.181"
- B** Pan-head screw 4 x 5 mm/0.157"x 0.197"



Assembly instructions Invisible 3 profile panels double-sided

The following steps must be carried out when assembling a two-sided profile:

1. Connect double-sided Invisible 3 profile panels to one another - making sure that each profile is securely locked in place.
2. Fit the end profile at the top - making sure that it is securely locked in place.
3. Popular frame solutions (e.g. wood) are to be screwed to the Invisible 3 profiles with M5 screws from the side.

